





Ready-made badge buttons Components

Machines











ASTOR - It's all about badge buttons

Badge button productionWe produce your badge buttons fast, cost-effective and reliably.

Make your own badge buttons!

We supply everything you need to produce your custom badge buttons: from the raw material up to the easy-to-use button machines.

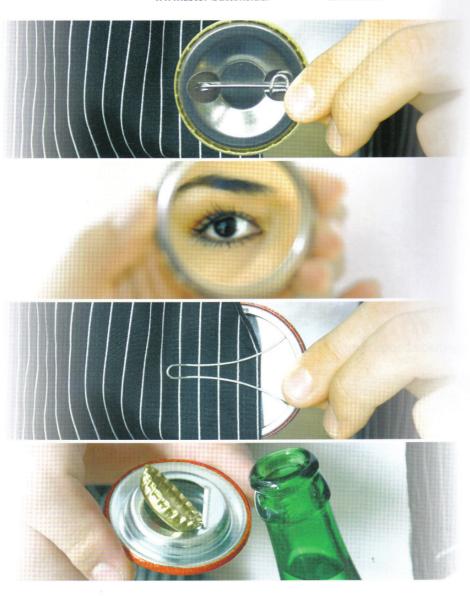
All button-making supplies are made to perfectly fit together: easy to use, for professional quality badge buttons!

For more information about making badge buttons, further details about our range of button machines, as well as tips and advice to create your own artwork for your badge buttons, please visit our homepage www.astor-buttons.de.

With badge buttons from ASTOR, your advertising message is sure to reach your target group.

We manufacture all components and machines in our factory in Schwelm (Germany). In doing so, we guarantee highest quality standards for our products.

Should you wish personal advice, please feel free to contact us!





Ready-made badge buttons

Profit from our high production capacity and our know-how: We will be happy to make your badge buttons for you, fast and cost-effective!

- be it 100* or 1.000.000 badge buttons
- · in different sizes: Ø 25, 38, 43 or 55 mm
- with safety pin, curved needle, clip, mirror, as bottle openers or as name buttons
- · with offset or digital printing
- using your own ready-to-cut prints or your cut paper inserts

And that is what we need from you:

- · your artwork, e. g. offset films, final artwork, data on data carriers, by ISDN or by email
- The quantity and button execution you wish us to make for you (size and back parts)

Dimension table for badge button designs and backs

Button size	Text at the edge of the button (rounded composition)	Image area (visible design)	Cut size (for coloured background)	Curved needle	Safety pin	Clip	Mirror	Bottle opener	Name button
25er Button	Ø 19,0 mm	Ø 22,0 mm	Ø 36,5 mm			111111111	40000111	A STEEL STREET	
38er Button	Ø 32,0 mm	Ø 35,0 mm	Ø 49,0 mm	_		1 11 12 12 14 14 14		15 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-
43er Button	Ø 38,0 mm	Ø 41,0 mm	Ø 56.0 mm	ANTESTEE .	STATE VALUE OF	A TABLET	12111111		442723334453
55er Button	Ø 48,5 mm	Ø 51,5 mm	Ø 68,0 mm	-			*********	198121245	

56 x 26 mm	Judy	Back part with safety pin.	To create your custom artwork, please ask for our printing templates.
59 x 43 mm	Themse	Back part with safety pin.	To create your custom artwork, please ask for our printing templates.

Tips and advice for creating your own badge button artwork

Badge button size

The badge button size is the outer diameter of the finished badge button.

Image area

The size of the image area should be 2 to 3mm smaller than the badge button

size, in order to compensate the convex shape of the badge button.

Rounded composition In case you like a rounded text at the outer edge of the badge button,

again the diameter should be 2 to 3mm smaller.

Cut size

To make a badge button, the print is wrapped up with a clear polyester foil. Therefore, the cut size should be larger than the badge button size itself. A coloured background must extend beyond the cut line, in order to avoid white "spots" at the edge of the badge button.



Cut line

The circle dimensions for each badge button size are shown in the above table

To create your own artwork on your computer, please proceed as follows:

Draw a circle for each diameter. Draw the circle for the text at the edge of the badge button only if you want to work with a rounded composition. Now, set your design and text, using the circles as templates. Ensure that coloured background extend beyond the cut line. Do not forget to delete all visible circles with the exception of the cut line - before printing.



^{*} for order quantities up to 1.000 pcs., please send us your pre-printed artworks.





Badge button sizes and backs

Ø 55 mm



Ø 55 mm

Always useful: badge button as a bottle opener



Bottle opener Perforation for fixing a lanyard



Perforation for One application out of many: Bottle opener with your lanyard

Ø 55 mm

Ø 55 mm

Perfect for exhibitions and other events:







Name buttons





Machines

A 200

Paper cutting device for Ø 25, 38, 43 or 55 mm



Button machine

- · Complete machine for Ø 38,
- 43 or 55mm
 Simple swivel technique
 Light weight and compact dimensions
- · Easy and safe handling
- Approx. 300 badge buttons per hour

You can find other machines for making very high or very small quantities of badge buttons on our homepage www.astor-buttons.de